

# Pullmax Press Brake Manual

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line of highly efficient and precise press brakes for any application. We offer customized solutions that increase productivity and quality of our customer's products.

### **Pullmax Ursviken EKP UP 3506, Press Brake, Instructions ...**

38 Ton x 4' Used Knuth Hydraulic NC Press Brake #A5220 \$21,500.00  
30" x 118" Used Mazak Heavy Duty Oil Country Lathe With 12-1/2" Hole Thru Spindle #A5263 \$85,000.00  
2,000 Tons x 60" Used Clearing Triple Action Hydraulic Press, Deep Draw Hydraulic Triple Action Press #A5394 \$0.00

### **Pullmax Ursviken EKP UP 3506, Press Brake, Instructions ...**

160 TON X 12' Hydraulic Press Brake with 30" Front Operated Manual Backgauge, (Single, Run, Jog Mode) Speed adjustment, Rear Safety Barrier, Light Curtains, Portable Foot Pedal, Large Assortment of Tooling, Full Length T-Slot in Bed and Drilled and Tapped Holes in Bed and Ram.

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## **Working Machinery ...**

Press power from 400 to 10 000 ton and bending length from 3.1 to more than 20 metres. Press Brake Optima, press power 1250 ton, bending length 8.4 m. Press brake Optima, press power 2500 ton, bending length 12.2 m.

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350 Ton Pullmax Press Brake. Manufacturer: Pullmax; Pre Owned 1995 Pullmax Optima 320 CNC Hydraulic Press Brake GENERAL SPECIFICATIONS Capacity 350 Tons Overall Length of Bed & Ram 145" Distance Between Housings 124" Open ...

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The controller should display the current value of the position. Then the press brakes can be operated normally. Solutions: Increase the data in the controller of the CNC press brake machine for 5mm on the

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original basis, then enter into manual mode, manual down, the system will automatically correct the location and return to normal work.

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